

## CO and CO<sub>2</sub> Hydrogenation under Transient Conditions over Rh–CeO<sub>2</sub>: Novel Positive Effects of Metal–support Interaction on Catalytic Activity and Selectivity

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The high temperature reduction at 773 K of Rh–CeO<sub>2</sub> catalysts induced a transient Rh–CeO<sub>2</sub> interaction which enhances the rate of CO and CO<sub>2</sub> hydrogenation; however, the activity dropped rapidly as a result of formation of water, which reoxidised CeO<sub>2</sub> – *x*, restoring the normal behaviour.

The study of strong metal–support interaction (SMSI) and its relevance in catalysis have been widely investigated following the first report by Tauster and coworkers.<sup>1</sup> It has been reported that SMSI does not play an essential role in the promotion of CO hydrogenation;<sup>2</sup> on the contrary the activity after high temperature reduction (HTR) is somewhat lower than after low temperature reduction (LTR). This trend has been observed for several metal/reducible-oxide systems by numerous authors.<sup>3</sup> Moreover, water formed during the reaction destroys at least partially the SMSI state leading to steady state behaviour which is similar to that obtained after LTR.<sup>4,5</sup>

In the present study we have investigated the catalytic properties under transient and steady-state conditions of CO and CO<sub>2</sub> hydrogenation over Rh–CeO<sub>2</sub> obtained at different reduction temperatures. The reactivity under transient conditions over different rhodium supported oxides has also been compared. The catalyst (1% wt. Rh) was prepared by incipient wetness impregnation of CeO<sub>2</sub> with an aqueous solution of RhCl<sub>3</sub>·3H<sub>2</sub>O. After drying, the catalyst was calcined at 673 K and then reduced *in situ* at 500 K (LTR) and 773 K (HTR). High surface area CeO<sub>2</sub> was prepared by hydrolysis of cerium nitrate with ammonia [Brunauer–

Emmett–Teller (BET) surface area 62 m<sup>2</sup> g<sup>-1</sup>, total pore volume 0.17 cm<sup>3</sup> g<sup>-1</sup>]; X-ray diffraction showed the presence of crystalline CeO<sub>2</sub> with the fluorite structure. The hydrogenation reactions were carried out at 500 K in a transient-pulse microreactor by injecting CO or CO<sub>2</sub> pulses of known volume into an H<sub>2</sub> stream. Temperature programmed reduction showed the presence of two different kinds of Rh particles and it was evident that an important component of hydrogen adsorption was due to support reduction. The amount of CO uptake after low temperature reduction, measured by a pulse chemisorption technique at 300 K, was calculated to be 0.73 CO molecules per rhodium atom. The high temperature reduction almost completely suppressed CO chemisorption capabilities. However, H<sub>2</sub> uptake was only slightly affected by the reduction temperature (H/Rh = 0.84 after LTR and 0.58 after HTR).

The catalytic results obtained under transient conditions (see Fig. 1) showed that in both CO and CO<sub>2</sub> hydrogenation the activity of the high temperature reduced Rh–CeO<sub>2</sub> catalyst is much greater than that of the corresponding catalyst after reduction at 500 K. C<sub>2</sub>–C<sub>3</sub> hydrocarbons were detected during the first pulses, and in the case of CO<sub>2</sub> hydrogenation selectivities close to 10% were obtained. However, subsequent pulses lowered the catalytic activity reaching values which are only slightly lower than those of the low-temperature reduced catalyst. The interaction and the related catalytic activity enhancement could be fully restored by re-reducing the catalyst at 773 K, which provided evidence for process reversibility (see Table 1, note *d*).

The catalytic behaviour under transient conditions after reduction at 500 K and 773 K was compared to that obtained in a microflow reactor operating in continuous mode. Under such conditions, the activity of the Rh–CeO<sub>2</sub> catalyst does not show any positive effect due to high temperature reduction. The steady state activity for CO<sub>2</sub> methanation as measured at 500 K (H<sub>2</sub>:CO<sub>2</sub> = 4:1) was 0.0022 (moles CH<sub>4</sub>)/(g<sub>cat</sub> h) after LTR and 0.0015 after HTR and it did not vary with time on stream.

Methanation activities for CO<sub>2</sub> hydrogenation in transient conditions over different rhodium-supported catalysts are reported for comparison in the Table 1. The activity of

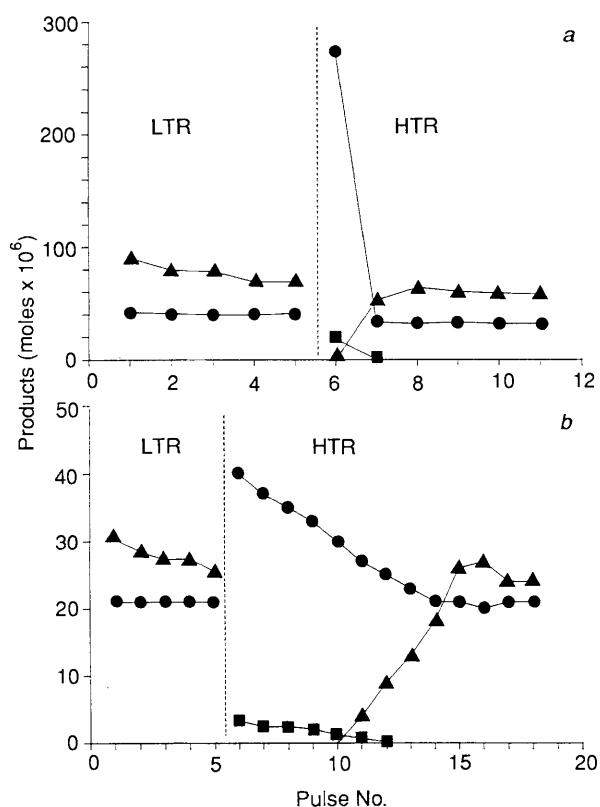


Fig. 1 Amounts of CH<sub>4</sub> (●), H<sub>2</sub>O (▲) and C<sub>2</sub>-C<sub>3</sub> hydrocarbons (■) formed from consecutive pulses of (a) CO<sub>2</sub> and (b) CO over Rh–CeO<sub>2</sub> catalyst in a H<sub>2</sub> flow following reduction at 500 K (LTR) and 773 K (HTR)

Table 1 Carbon dioxide hydrogenation over supported rhodium<sup>a</sup>

Support	Moles formed <sup>b</sup>		H/Rh <sup>c</sup>	
	LTR	HTR	LTR	HTR
CeO <sub>2</sub>	42.5	271 327 <sup>d</sup> 319 <sup>d</sup>	0.84	0.58
SiO <sub>2</sub>	6.6	7.9	0.55	0.71
TiO <sub>2</sub>	36.2	3.7	0.33	0.02
Ta <sub>2</sub> O <sub>5</sub>	18.9	0.4	0.69	0.15
Nb <sub>2</sub> O <sub>5</sub>	25.0	trace	0.49	0.01

<sup>a</sup> Reduction temperature: LTR (500 K), HTR (773 K); reaction temperature: 500 K. <sup>b</sup> [(Moles of CH<sub>4</sub> formed)/catalyst (g)] 10<sup>6</sup>. Values obtained after the first CO<sub>2</sub> pulse. <sup>c</sup> H<sub>2</sub> adsorption measured at 298 K by extrapolating at zero pressure the linear part of the isotherm. <sup>d</sup> Values obtained after successive re-reductions at 773 K.

Rh-CeO<sub>2</sub> catalyst after HTR is much higher than the activity of the other rhodium catalysts. Besides, among reducible supports, Rh-CeO<sub>2</sub> is the only catalyst positively affected by HTR; the other catalysts are transformed into a strongly inhibitory SMSI state which is shown by the suppression of H<sub>2</sub> chemisorption.

The fact that CeO<sub>2</sub> differs from other reducible supports which do not show this effect (TiO<sub>2</sub>, Nb<sub>2</sub>O<sub>5</sub>, Ta<sub>2</sub>O<sub>5</sub>), may be due to its well known redox properties and to the related ability to create nests and vacancies on the surface and near-surface region.<sup>6</sup> The metal-oxide interaction may cause changes in catalytic activity through electronic effects as well as geometric effects mainly located at the Rh-CeO<sub>2-x</sub> interface. A mechanistic picture similar to that with Pd and Pt supported on CeO<sub>2</sub> and other reducible oxides<sup>7</sup> is suggested. In these cases it was proposed that cations or oxygen vacancies in the support interact with the oxygen of adsorbed CO (or CO<sub>2</sub>) promoting the breaking of C-O bonds.

The oxidation properties of CO<sub>2</sub> and H<sub>2</sub>O towards CeO<sub>2-x</sub><sup>8</sup> are probably responsible for the lability of the interaction state created after HTR. It is likely that by reaction with the water formed (which is completely adsorbed after the first pulses) and/or oxygen from CO or CO<sub>2</sub>, the CeO<sub>2</sub> lattice is restored to its full complement of O<sub>2</sub><sup>-</sup> by filling the vacancies created after high temperature H<sub>2</sub> treatment. This is probably why this activity enhancement has never been observed over Rh-CeO<sub>2</sub> catalysts under stationary conditions.

These results represent to the best of our knowledge a unique insight into metal-support interaction, detectable only

with the pulse technique, which appears to be a sensitive probe for studying the catalytic behaviour of these systems.

We are grateful to the 'Consorzio Universitario di Udine' for providing a grant for C. D. L. and to M.U.R.S.T. 40% for financial support of this work.

Received, 3rd December 1990; Com 0/05446A

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